

## Modbus Exception Codes:

Note: 1 to 11 - Standard Modbus Exception codes.

21 to 24 - Custom Exception codes

Exception Code	Event Description
0	Device Online
1	Illegal Function
2	Illegal Data Address
3	Illegal Data Value
4	Slave Device Failure
5	Acknowledge
6	Slave Device Busy
7	Negative Acknowledge
8	Memory Parity Error
10	Gateway Path Unavailable
11	Gateway Target Device Failed to Respond
21	No Reply From Slave Device
22	CRC Fail
23	Field Count Mismatch
24	Poll Data Error